

Date: Thursday, 05/06/2008 1:11:28 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 39726		
Estimate Number	: 12411		
P.O. Number	:	Part Number	: D35011
This Issue	: 05/06/2008 S.O. No. :	Drawing Number	: D3501 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 35782	Material	:
Written By	: <u>JLM/06-05</u>	Due Date	: 12/06/2008
Checked & Approved By	:	Qty:	245 Um: Each
Comment	: Est Rev:A New Issue 06-05-09 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar .75"
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(245)



Comment: Qty.: 0.0831 f(s)/Unit Total : 12.4583 f(s)

303 Round Bar .75"

(M303R0750)

Batch: M107857

MMF 08/06/07

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(245)



Comment: 1-TURN AS PER FOLIO FA650 & DWG D3501 ,

FOLIO REV: AADWG REV: A

2-DEBURR AS REQUIRED

DJP/MMF 08/06/07

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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DJP/MMF 08/04/07

(245)



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

MMF 08/04/07

(245)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 105

8/6/09

(245x)

SEP

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 39726

Part Number: D35011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

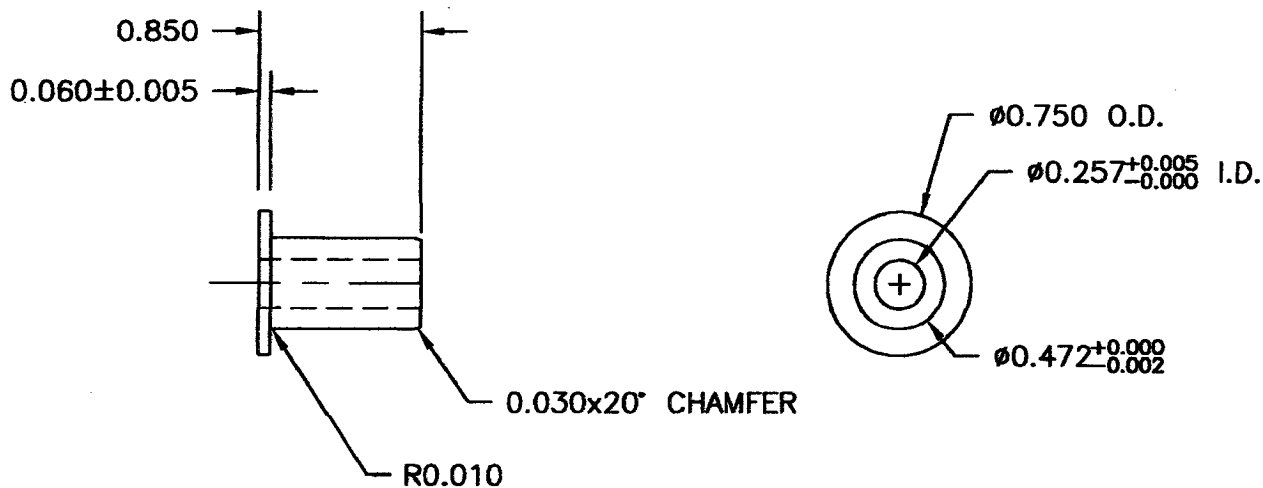


CY08/06/09



DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	

w/o 39726



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.08.15 *H*

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